## **Head Soak**

## Mutoh

Take a lint free cloth soak it in cleaning solution (you can tear open a cleaning cartridge or buy cleaning solution). Put the rest of the solution in a poly bottle for cleaning.

Uncap the head
Place the wet cloth over the cap
Cap the head.
Rewet every 20 minutes or so for an hour (or however long it takes)

Uncap the head Remove the cloth And immediately do a cleaning from the front panel.

Repeat as necessary for as long as you can recover nozzles. (or have dried ink on the nozzle plate)
You can get lint free wipes and cleaning solution from GTS.

## Roland

Clamp or pinch the black tubing running from the bottom of the cap top to the pump so that no liquid will drain from the cap top into the waste bottle.

Move the print carriage to the left to expose the cap tops.

Fill the cap top with cleaning solution and park the print head in its normal position over the cap tops and let it soak. Soak the print head for a few hours or overnight, depending on the severity of clogged nozzles.

Unblock the black tubing and do a cleaning from the front panel, then do a test print. If nozzles are still clogged repeat the process.

This is also a good time to do your regular maintenance as this will soften dried ink and make it easier to clean